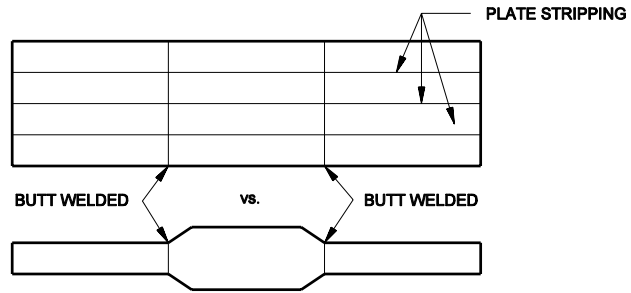
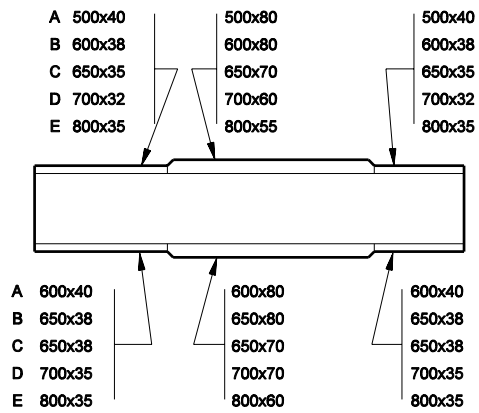


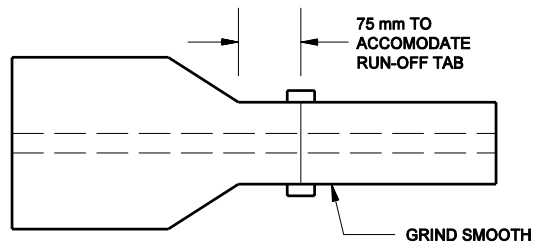
**PLATE (FLANGE) WELDING
4 FLANGES, 3 PLATE THICKNESS**



REPEATING PLATE THICKNESS



FLANGE TRANSITIONS



DETAILS FOR FLANGE TRANSITIONS

Figure 64-1C